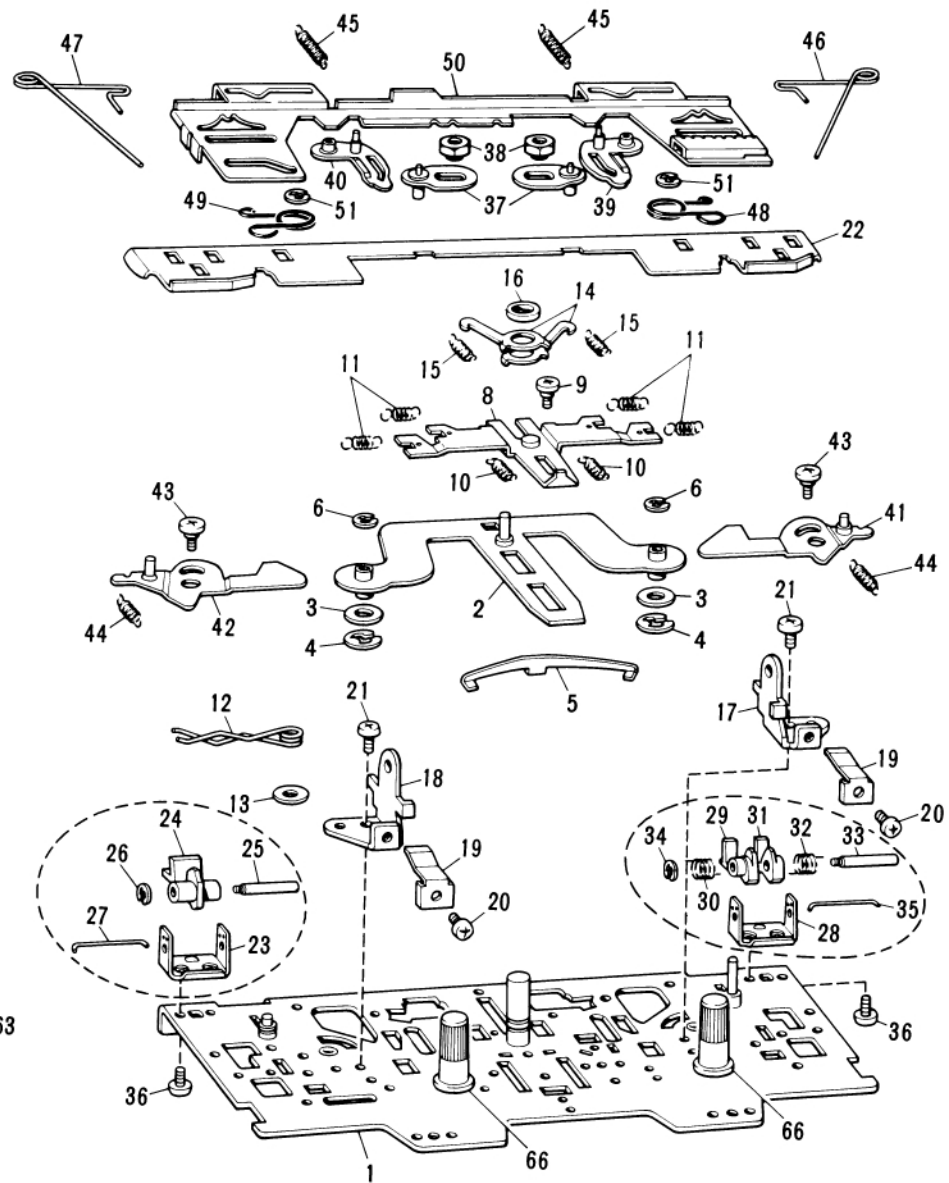
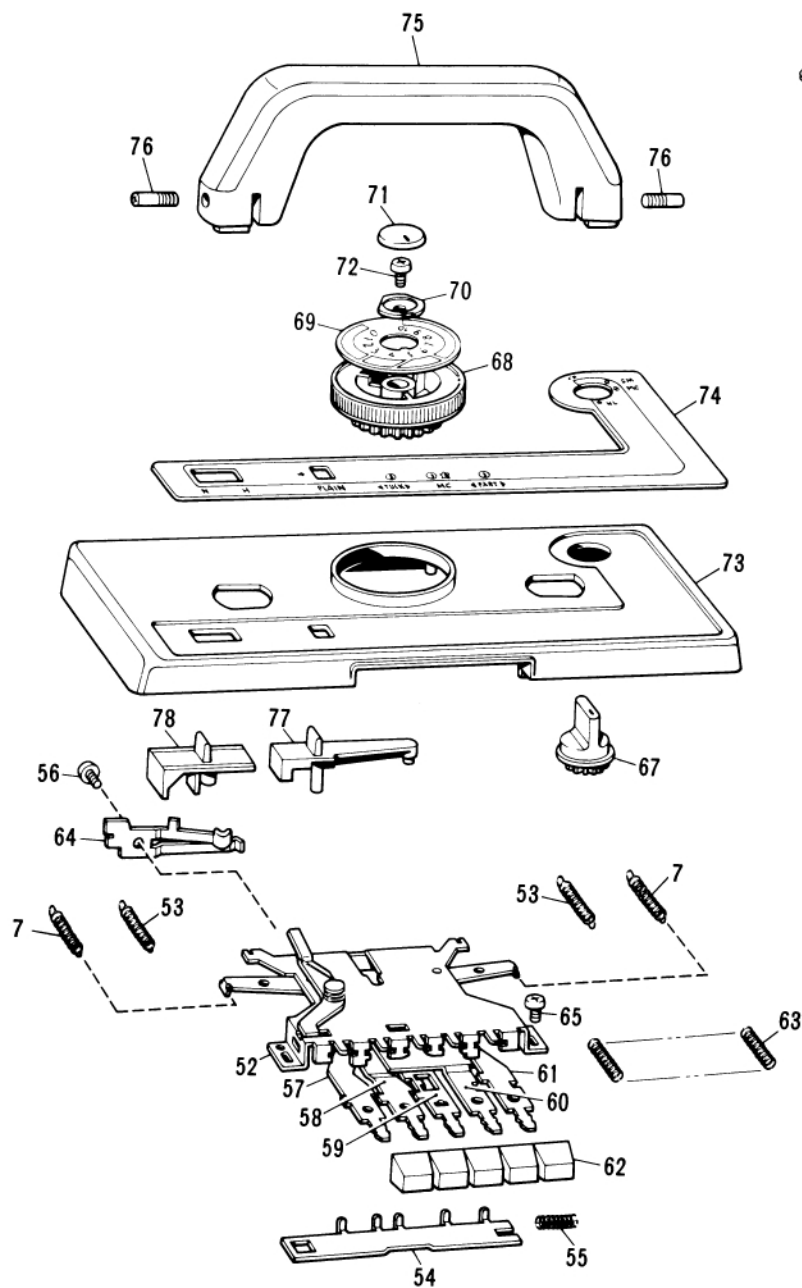


# *PARTS CATALOGUE FOR BROTHER KH-881 MACHINE*

*Parts marked with "O" are not interchangeable with other models*

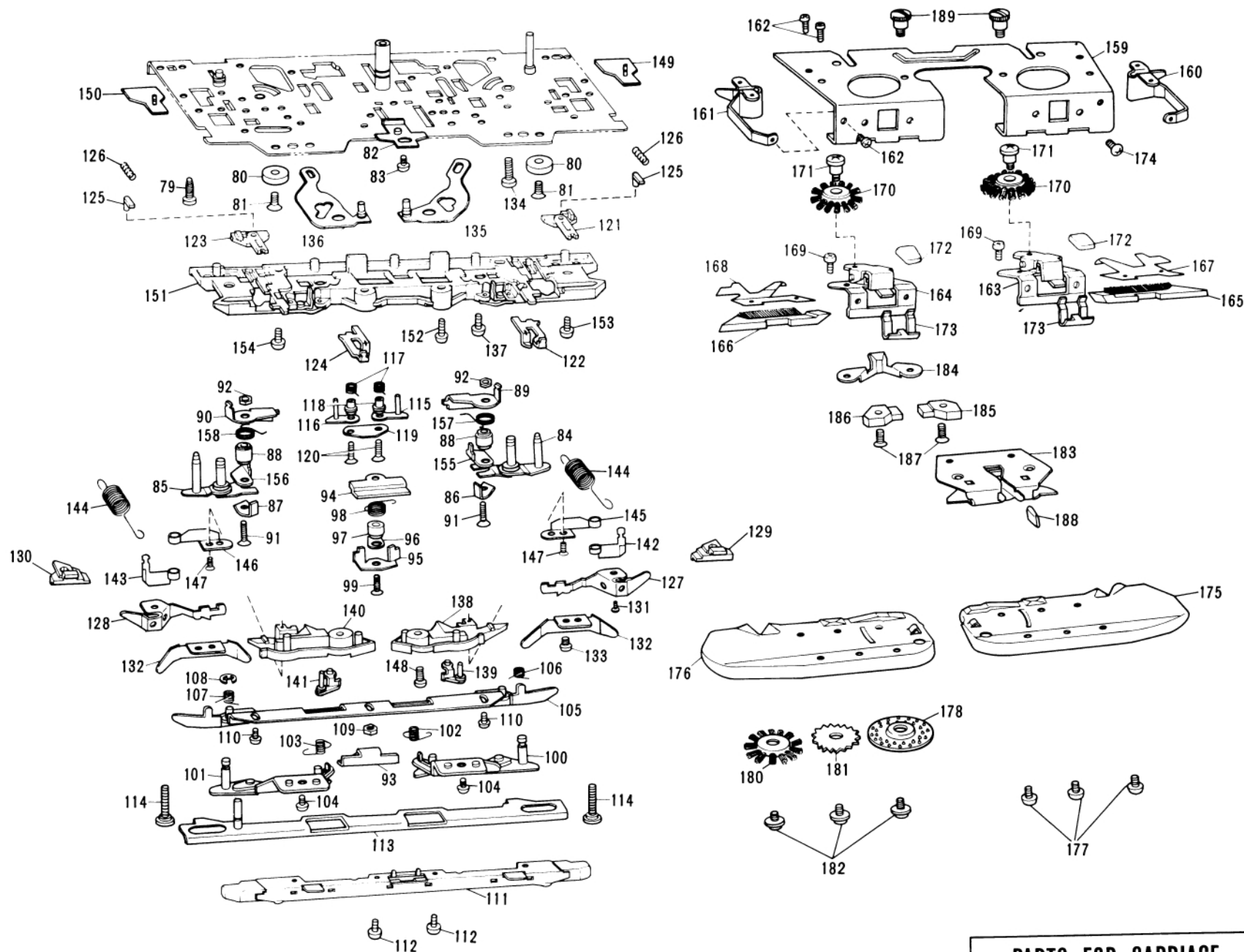


PARTS FOR CARRIAGE

Fig: A I

# PARTS FOR CARRIAGE UPPER PART

| Ref. No.            | Parts No. | Description                          | Revised | Q'ty | Ref. No. | Parts No. | Description                                | Revised | Q'ty |
|---------------------|-----------|--------------------------------------|---------|------|----------|-----------|--------------------------------------------|---------|------|
| ○ AI-1-78&AI-79-189 | 411035001 | K carriage complete set KH-881 B     |         | 1    | ○ AI-69  | 409974003 | Stitch dial indicator plate                |         | 1    |
| AI-1                | 409501001 | Carriage plate                       |         | 1    | 70       | 406283001 | Stitch dial presser                        |         | 1    |
| 2                   | 409504001 | Stitch cam guide plate               |         | 1    | 71       | 409601001 | Stitch dial cap                            |         | 1    |
| 3                   | 405483001 | Washer                               |         | 2    | 72       | 060660603 | + — screw 3.18 × 6                         |         | 1    |
| 4                   | 048070346 | Snap ring                            |         | 2    | ○ 73-74  | 411036001 | K carriage cover assembly KH-881 B         |         | 1    |
| 5                   | 409506001 | Stitch cam guide plate spring        |         | 1    | 73       | 409603001 | K carriage cover                           |         | 1    |
| 6                   | 048030346 | Snap ring                            |         | 2    | ○ 74     | 411037001 | K carriage cover decoration plate KH-881 B |         | 1    |
| 7                   | 407432001 | Rasing cam change spring             |         | 2    | 75       | 409605001 | K carriage handle                          |         | 1    |
| 8                   | 407692001 | Change plate                         |         | 1    | 76       | 409608001 | Screw                                      |         | 2    |
| 9                   | 408491001 | Change plate guide collar            |         | 1    | ○ 77     | 409609002 | Plain lever knob                           |         | 1    |
| 10                  | 407318001 | Change plate spring                  |         | 2    | 78       | 409610002 | H.C.L. knob                                |         | 1    |
| 11                  | 407319001 | MC cam spring                        |         | 4    |          |           |                                            |         |      |
| 12                  | 407333001 | H.C.L. spring                        |         | 1    |          |           |                                            |         |      |
| 13                  | 402447003 | Washer                               |         | 1    |          |           |                                            |         |      |
| 14                  | 407341001 | Tuck cam operating plate             |         | 2    |          |           |                                            |         |      |
| 15                  | 407342001 | Tuck cam spring                      |         | 2    |          |           |                                            |         |      |
| 16                  | 407343001 | Presser ring                         |         | 1    |          |           |                                            |         |      |
| 17                  | 409520001 | Handle setting base, right           |         | 1    |          |           |                                            |         |      |
| 18                  | 409521001 | Handle setting base, left            |         | 1    |          |           |                                            |         |      |
| 19                  | 409522001 | Handle lock spring                   |         | 2    |          |           |                                            |         |      |
| 20                  | 060670403 | + — screw 3.57 × 4                   |         | 2    |          |           |                                            |         |      |
| 21                  | 060680503 | + — screw 4.37 × 5                   |         | 2    |          |           |                                            |         |      |
| 22                  | 409554001 | Rear plate                           |         | 1    |          |           |                                            |         |      |
| ○ 23-27             | 409564001 | Row counter tripper assembly         |         | 1    |          |           |                                            |         |      |
| ○ 28-35             | 409559001 | Knit-leader tripper assembly         |         | 1    |          |           |                                            |         |      |
| 36                  | 060660403 | + — screw 3.18 × 4                   |         | 4    |          |           |                                            |         |      |
| 37                  | 409567001 | S.M. cam lever                       |         | 2    |          |           |                                            |         |      |
| 38                  | 409571001 | Nut                                  |         | 2    |          |           |                                            |         |      |
| 39                  | 409572001 | S.M. cam change crank, right         |         | 1    |          |           |                                            |         |      |
| 40                  | 409576001 | S.M. cam change crank, left          |         | 1    |          |           |                                            |         |      |
| 41                  | 409578001 | Cam change plate, right              |         | 1    |          |           |                                            |         |      |
| 42                  | 409581001 | Cam change plate, left               |         | 1    |          |           |                                            |         |      |
| 43                  | 408506001 | Stud screw 3.18                      |         | 2    |          |           |                                            |         |      |
| ○ 44                | 410928001 | Selection guide spring               |         | 2    |          |           |                                            |         |      |
| 45                  | 409585001 | Needle selection change lever spring |         | 2    |          |           |                                            |         |      |
| 46                  | 409498001 | Valve cam E spring, right            |         | 1    |          |           |                                            |         |      |
| 47                  | 409499001 | Valve cam E spring, left             |         | 1    |          |           |                                            |         |      |
| 48                  | 409543001 | Connecting plate spring, right       |         | 1    |          |           |                                            |         |      |
| 49                  | 409544001 | Connecting plate spring, left        |         | 1    |          |           |                                            |         |      |
| 50                  | 409565001 | Upper slide plate                    |         | 1    |          |           |                                            |         |      |
| 51                  | 048040346 | Snap ring                            |         | 2    |          |           |                                            |         |      |
| 52-63               | 409590001 | Cam button unit                      |         | 1    |          |           |                                            |         |      |
| 62                  | 405302003 | Push button                          |         | 5    |          |           |                                            |         |      |
| 64                  | 409595001 | Stitch dial notch spring             |         | 1    |          |           |                                            |         |      |
| 65                  | 060670403 | + — screw 3.57 × 4                   |         | 2    |          |           |                                            |         |      |
| 66                  | 409596001 | Thumb nut                            |         | 2    |          |           |                                            |         |      |
| 67                  | 409597001 | Change knob                          |         | 1    |          |           |                                            |         |      |
| ○ 68-69             | 409973003 | Stitch dial assembly                 |         | 1    |          |           |                                            |         |      |
| 68                  | 409599001 | Stitch dial                          |         | 1    |          |           |                                            |         |      |

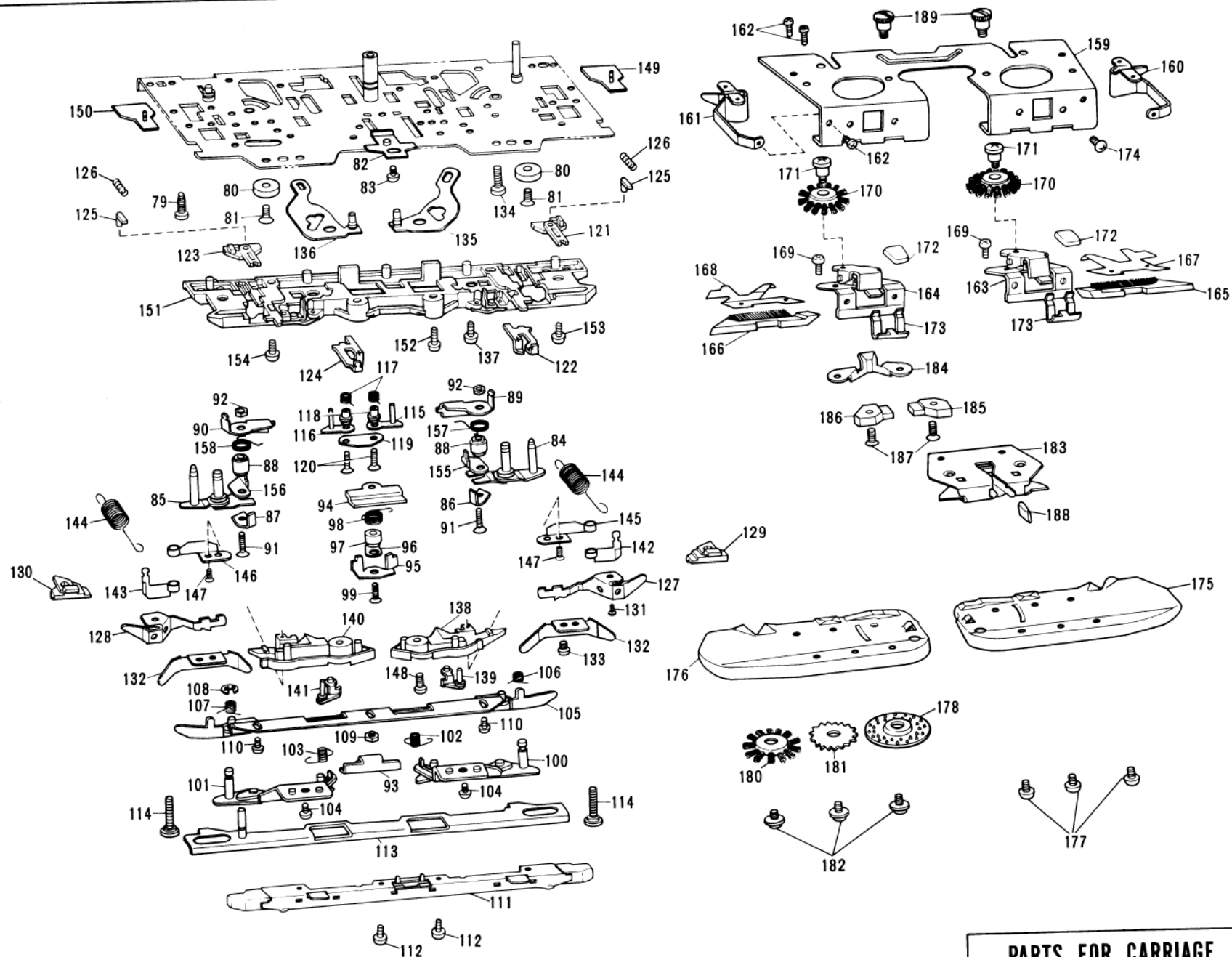


PARTS FOR CARRIAGE

Fig: A II

# PARTS FOR CARRIAGE LOWER PART

| Ref. No. | Parts No. | Description                          | Revised | Q'ty | Ref. No.  | Parts No. | Description                          | Revised | Q'ty |
|----------|-----------|--------------------------------------|---------|------|-----------|-----------|--------------------------------------|---------|------|
| All- 79  | 037351615 | Tapping screw                        |         | 2    | 127       | 409897001 | Separation cam, right                |         | 1    |
| 80       | 407285000 | Carriage magnet 16                   |         | 2    | 128       | 409898001 | Separation cam, left                 |         | 1    |
| 81       | 408773001 | Flat head screw 3.18 X 9             |         | 2    | ○ 129     | 410929000 | Buffer right for selected needle     |         | 1    |
| 82       | 407289001 | Stripe adjuster plate                |         | 1    | ○ 130     | 410930000 | Buffer left for selected needle      |         | 1    |
| 83       | 060679303 | + - screw 3.57 X 3.5                 |         | 1    | 131       | 060660403 | + - screw 3.18 X 4                   |         | 2    |
| ○ 84     | 410094001 | Stitch cam assembly, right           |         | 1    | 132       | 409519001 | Guide cam F                          |         | 2    |
| ○ 85     | 410097001 | Stitch cam assembly, left            |         | 1    | 133       | 062660403 | + - screw 3.18 X 4                   |         | 2    |
| 86       | 407296001 | Sub stitch cam, right                |         | 1    | 134       | 062681203 | + - screw 4.37 X 2                   |         | 2    |
| 87       | 407297001 | Sub stitch cam, left                 |         | 1    | 135       | 409523001 | Needle selection change plate, right |         | 1    |
| 88       | 407298001 | Sub stitch cam shaft                 |         | 2    | 136       | 409526001 | Needle selection change plate, left  |         | 1    |
| 89       | 407313001 | MC cam, right                        |         | 1    | 137       | 409528001 | Stud screw                           |         | 2    |
| 90       | 407314001 | MC cam, left                         |         | 1    | 138       | 409921001 | Selection cam, right                 |         | 1    |
| 91       | 407312001 | Screw                                |         | 2    | 139       | 409530001 | Needle selection change cam, right   |         | 1    |
| 92       | 021660406 | Nut                                  |         | 2    | 140       | 409922001 | Selection cam, left                  |         | 1    |
| 93       | 408465001 | Slide cam                            |         | 1    | 141       | 409535001 | Needle selection change cam, left    |         | 1    |
| 94       | 408466001 | Slide cam guide                      |         | 1    | 142       | 410883001 | Valve cam F, right                   |         | 1    |
| 95       | 407356001 | Guide cam C                          |         | 1    | 143       | 410884001 | Valve cam F, left                    |         | 1    |
| 96       | 407635001 | Valve cam C                          |         | 1    | 144       | 409570001 | Valve cam F spring                   |         | 2    |
| 97       | 408467001 | Shaft for guide cam C                |         | 1    | 145       | 409537001 | Guide cam G, right                   |         | 1    |
| 98       | 407636001 | Valve cam C spring                   |         | 1    | 146       | 409538001 | Guide cam G, left                    |         | 1    |
| 99       | 408459001 | Flat head screw C                    |         | 1    | 147       | 410030001 | Flat head screw 2.38 X 14            |         | 2    |
| 100      | 408468001 | Guide cam B, right                   |         | 1    | 148       | 060661003 | + - screw 3.18 X 10                  |         | 2    |
| 101      | 408471001 | Guide cam B, left                    |         | 1    | 149       | 409539001 | Connecting plate, right              |         | 1    |
| 102      | 408473001 | Valve cam B spring, right            |         | 1    | 150       | 409541001 | Connection plate, left               |         | 1    |
| 103      | 408474001 | Valve cam B spring, left             |         | 1    | 151       | 409895001 | Rear foot                            |         | 1    |
| 104      | 408305002 | Screw                                |         | 2    | 152       | 060660403 | + - screw 3.18 X 4                   |         | 2    |
| 105-108  | 407455001 | Guide cam A assembly                 |         | 1    | 153       | 409494001 | Screw 3.57                           |         | 2    |
| 105      | 407320001 | Guide cam A                          |         | 1    | 154       | 060661213 | Screw 3.18 N 12                      |         | 2    |
| 106      | 407325001 | Holding cam spring, right            |         | 1    | 155       | 410488001 | Valve cam D, right                   |         | 1    |
| 107      | 407326001 | Holding cam spring, left             |         | 1    | 156       | 410489001 | Valve cam D, left                    |         | 1    |
| 108      | 048030346 | Snap ring                            |         | 2    | 157       | 410490001 | Valve cam D spring right             |         | 1    |
| 109      | 408524001 | Nut                                  |         | 1    | 158       | 410491001 | Valve cam D spring left              |         | 1    |
| 110      | 408305002 | Screw                                |         | 2    | ○ 159-189 | 411008001 | Sinker plate complete set            |         | 1    |
| 111      | 409892001 | Front foot                           |         | 1    | ○ 159-182 | 411009001 | Sinker plate assembly without feeder |         | 1    |
| 112      | 408305002 | Screw                                |         | 2    | 159       | 409979001 | Sinker plate arm                     |         | 1    |
| 113      | 407327001 | Front slide plate                    |         | 1    | 160       | 407427000 | Weaving thread guide, right          |         | 1    |
| 114      | 408504001 | Stud screw 3.18                      |         | 2    | 161       | 407428000 | Weaving thread guide, left           |         | 1    |
| 115      | 407579001 | Tuck cam, right                      |         | 1    | 162       | 409162001 | Tapping screw 3V-2.6                 |         | 6    |
| 116      | 407586001 | Tuck cam, left                       |         | 1    | 163       | 410026001 | Weaving lever assembly, right        |         | 1    |
| 117      | 407338001 | Tuck cam spring                      |         | 1    | 164       | 410027001 | Weaving lever assembly, left         |         | 1    |
| 118      | 407339001 | Shaft for tuck cam                   |         | 2    | 165       | 410003001 | Latch opening brush, right           |         | 1    |
| 119      | 407340001 | Tuck cam plate                       |         | 1    | 166       | 410004001 | Latch opening brush, left            |         | 1    |
| 120      | 407299001 | Screw                                |         | 2    | 167       | 408607000 | Latch presser plate, right           |         | 1    |
| 121      | 410922001 | Selection cam for right end needle   |         | 1    | 168       | 408608000 | Latch presser plate, left            |         | 1    |
| 122      | 410924001 | Selection guide for right end needle |         | 1    | 169       | 037280616 | Screw                                |         | 4    |
| 123      | 410923001 | Selection cam for left end needle    |         | 1    | 170       | 407437001 | Weaving pattern brush                |         | 2    |
| 124      | 410925001 | Selection guide for left end needle  |         | 1    | 171       | 408316001 | Stud screw for weaving pattern brush |         | 2    |
| 125      | 410926001 | End needle selection switch cam      |         | 2    | 172       | 409629001 | Weaving lever knob                   |         | 2    |
| 126      | 410927001 | End needle selection cam spring      |         | 2    | 173       | 407441001 | Weaving lever spring                 |         | 2    |

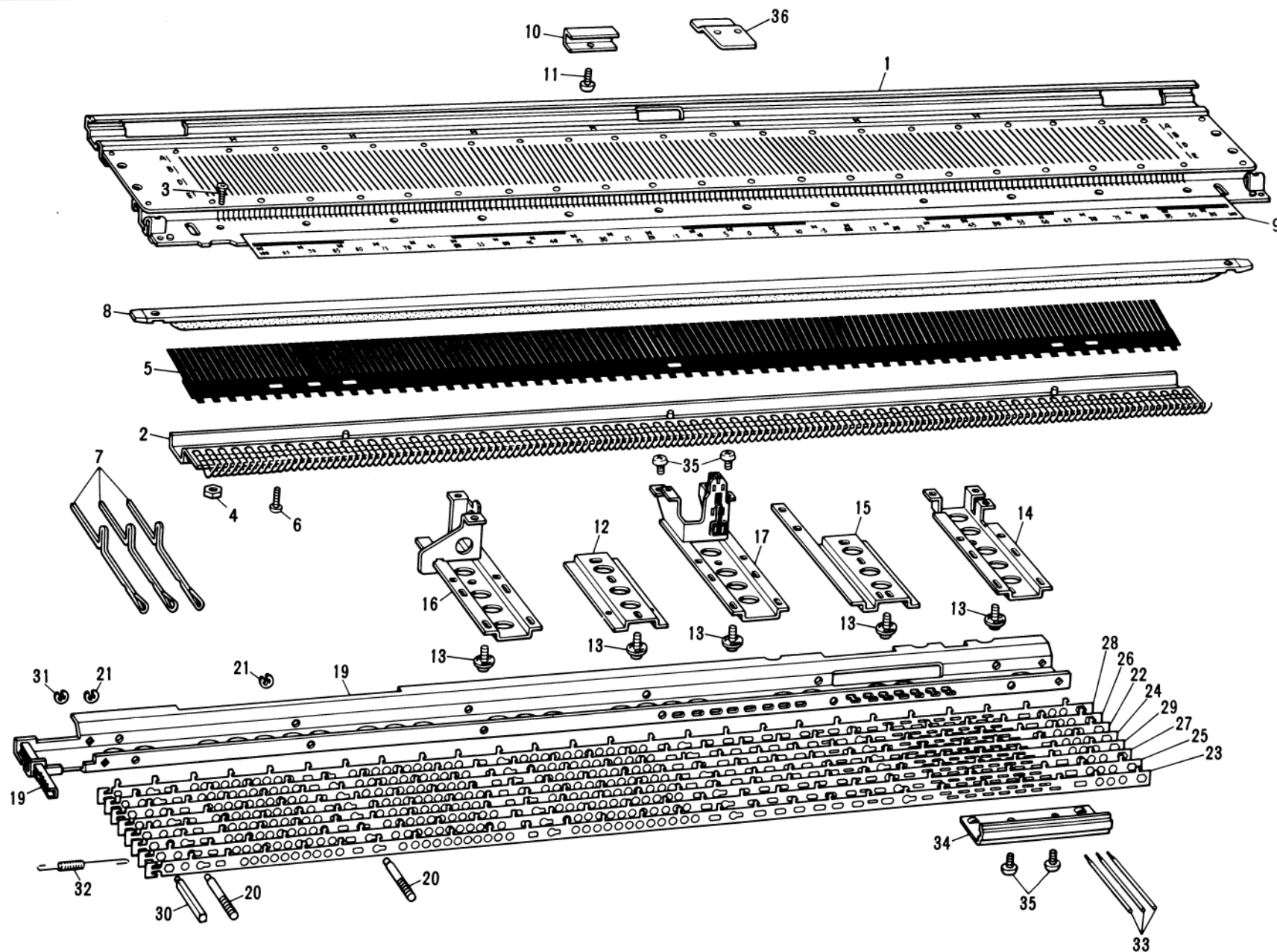


PARTS FOR CARRIAGE

Fig : A II

## PARTS FOR CARRIAGE LOWER PART

| Ref. No. | Parts No. | Description                 | Revised | Q'ty | Ref. No. | Parts No. | Description | Revised | Q'ty |
|----------|-----------|-----------------------------|---------|------|----------|-----------|-------------|---------|------|
| 174      | 408305001 | Screw                       |         | 4    |          |           |             |         |      |
| ○ 175    | 409614001 | Sinker plate, right         |         | 1    |          |           |             |         |      |
| ○ 176    | 409618001 | Sinker plate, left          |         | 1    |          |           |             |         |      |
| 177      | 060660303 | + — screw 3.18 × 3          |         | 6    |          |           |             |         |      |
| ○ 178    | 410988001 | Rubber wheel                |         | 2    |          |           |             |         |      |
| 180      | 407702001 | Wheel brush                 |         | 2    |          |           |             |         |      |
| 181      | 405184002 | Plastic gear                |         | 2    |          |           |             |         |      |
| 182      | 409621001 | + — screw 3.18              |         | 6    |          |           |             |         |      |
| 183-187  | 409980001 | Double yarn feeder assembly |         | 1    |          |           |             |         |      |
| 183      | 409981001 | Yarn feeder body            |         | 1    |          |           |             |         |      |
| 184      | 409625000 | Magnet holder plate         |         | 1    |          |           |             |         |      |
| 185      | 407454000 | Magnet, right               |         | 1    |          |           |             |         |      |
| 186      | 407578000 | Magnet, left                |         | 1    |          |           |             |         |      |
| 187      | 002631003 | Fastening screw, 2.38 ×     |         | 2    |          |           |             |         |      |
| 188      | 407450002 | Yarn feeder knob            |         | 1    |          |           |             |         |      |
| 189      | 409626001 | Thumb screw                 |         | 2    |          |           |             |         |      |

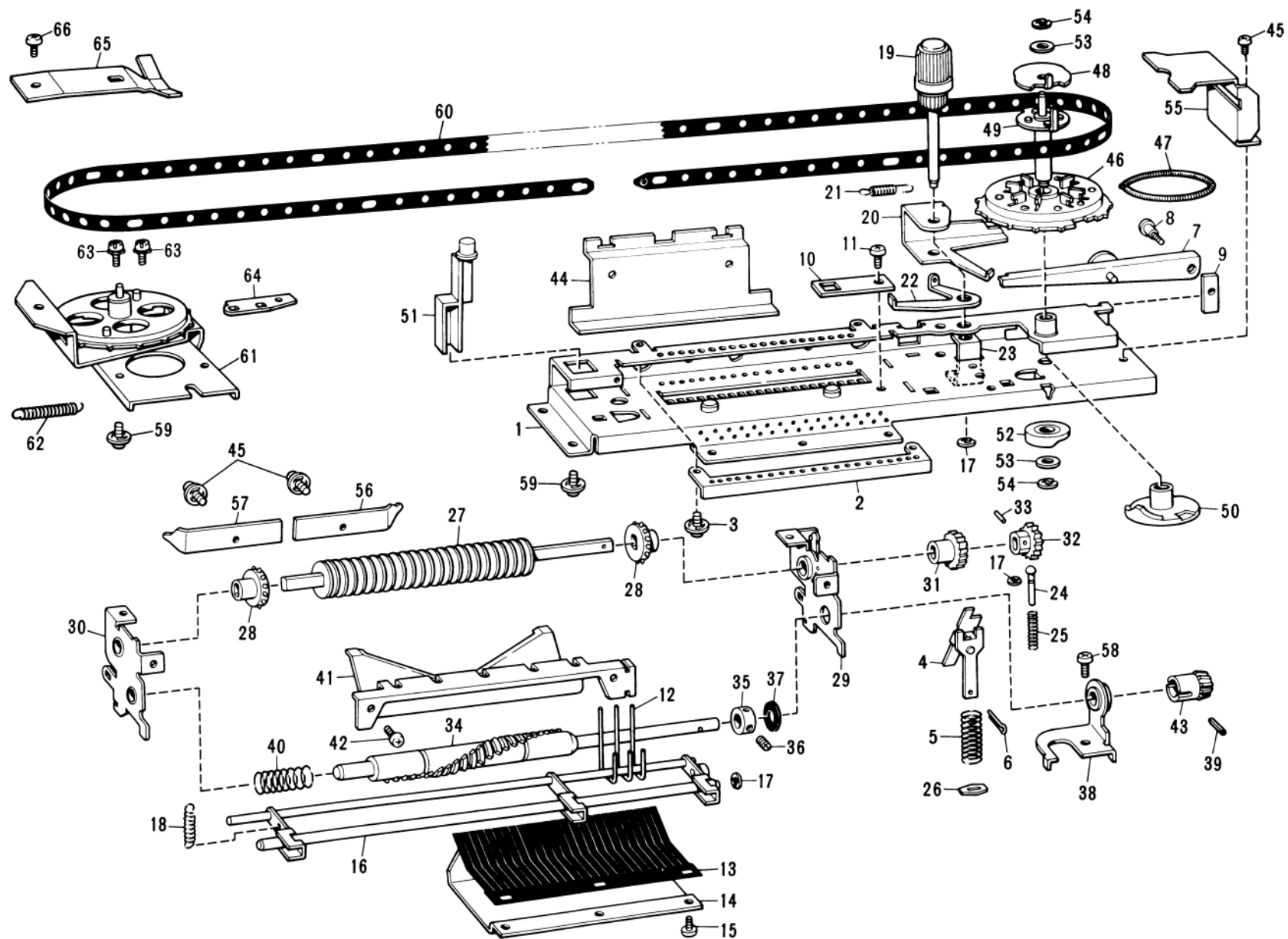


PARTS FOR NEEDLE BED

Fig: B

## PARTS FOR NEEDLE BED

| Ref. No. | Parts No. | Description                            | Revised | Q'ty |  |  |  |  |  |
|----------|-----------|----------------------------------------|---------|------|--|--|--|--|--|
| ○ B- 1   | 410899001 | Needle bed assembly                    |         | 1    |  |  |  |  |  |
| 2        | 409641001 | Needle bed come assembly               |         | 1    |  |  |  |  |  |
| 3        | 004630704 | Screw                                  |         | 12   |  |  |  |  |  |
| 4        | 405077001 | Nut                                    |         | 12   |  |  |  |  |  |
| 5        | 407112001 | Needle retaining spring                |         | 1    |  |  |  |  |  |
| 6        | 407687001 | Screw                                  |         | 3    |  |  |  |  |  |
| 7        | 407113001 | Plain needle                           |         | 200  |  |  |  |  |  |
| ○ 8      | 409643001 | Needle presser bar assembly            |         | 1    |  |  |  |  |  |
| 9        | 407114001 | Needle position indicator              |         | 1    |  |  |  |  |  |
| ○ 10     | 409656000 | Timing belt cover                      |         | 1    |  |  |  |  |  |
| 11       | 060660303 | + — screw 3.18 × 4                     |         | 1    |  |  |  |  |  |
| 12       | 407120000 | Lower holder plate                     |         | 1    |  |  |  |  |  |
| 13       | 409197001 | Screw with washer                      |         | 26   |  |  |  |  |  |
| 14       | 407121000 | Stay, right                            |         | 1    |  |  |  |  |  |
| 15       | 408061000 | Stay, center                           |         | 1    |  |  |  |  |  |
| ○ 16     | 409648001 | Stay, Left                             |         | 1    |  |  |  |  |  |
| ○ 17     | 409651001 | Yarn tension rod stand                 |         | 1    |  |  |  |  |  |
| ○ 19-32  | 410668001 | Needle selector plater holder assembly |         | 1    |  |  |  |  |  |
| ○ 19     | 410669001 | Needle selector plate holder           |         | 1    |  |  |  |  |  |
| 20       | 408159001 | Shaft A                                |         | 6    |  |  |  |  |  |
| 21       | 048025346 | Snap ring                              |         | 6    |  |  |  |  |  |
| 22       | 408088001 | Needle selector plate, 1               |         | 1    |  |  |  |  |  |
| 23       | 408089001 | Needle selector plate, 2               |         | 1    |  |  |  |  |  |
| 24       | 408090001 | Needle selector plate, 3               |         | 1    |  |  |  |  |  |
| 25       | 408091001 | Needle selector plate, 4               |         | 1    |  |  |  |  |  |
| 26       | 408092001 | Needle selector plate, 5               |         | 1    |  |  |  |  |  |
| 27       | 408093001 | Needle selector plate, 6               |         | 1    |  |  |  |  |  |
| 28       | 408094001 | Needle selector plate, 7               |         | 1    |  |  |  |  |  |
| 29       | 408095001 | Needle selector plate, 8               |         | 1    |  |  |  |  |  |
| 30       | 408172001 | Shaft B                                |         | 1    |  |  |  |  |  |
| 31       | 048025346 | Snap ring                              |         | 1    |  |  |  |  |  |
| 32       | 408086001 | Needle selector plate spring           |         | 8    |  |  |  |  |  |
| 33       | 408098001 | N.S.P. operation lever                 |         | 24   |  |  |  |  |  |
| 34       | 408099001 | Operation lever presser                |         | 1    |  |  |  |  |  |
| 35       | 060660403 | + — screw 3.18 × 4                     |         | 4    |  |  |  |  |  |
| ○ 36     | 409657000 | Reinforcing plate for knit-leader      |         | 1    |  |  |  |  |  |

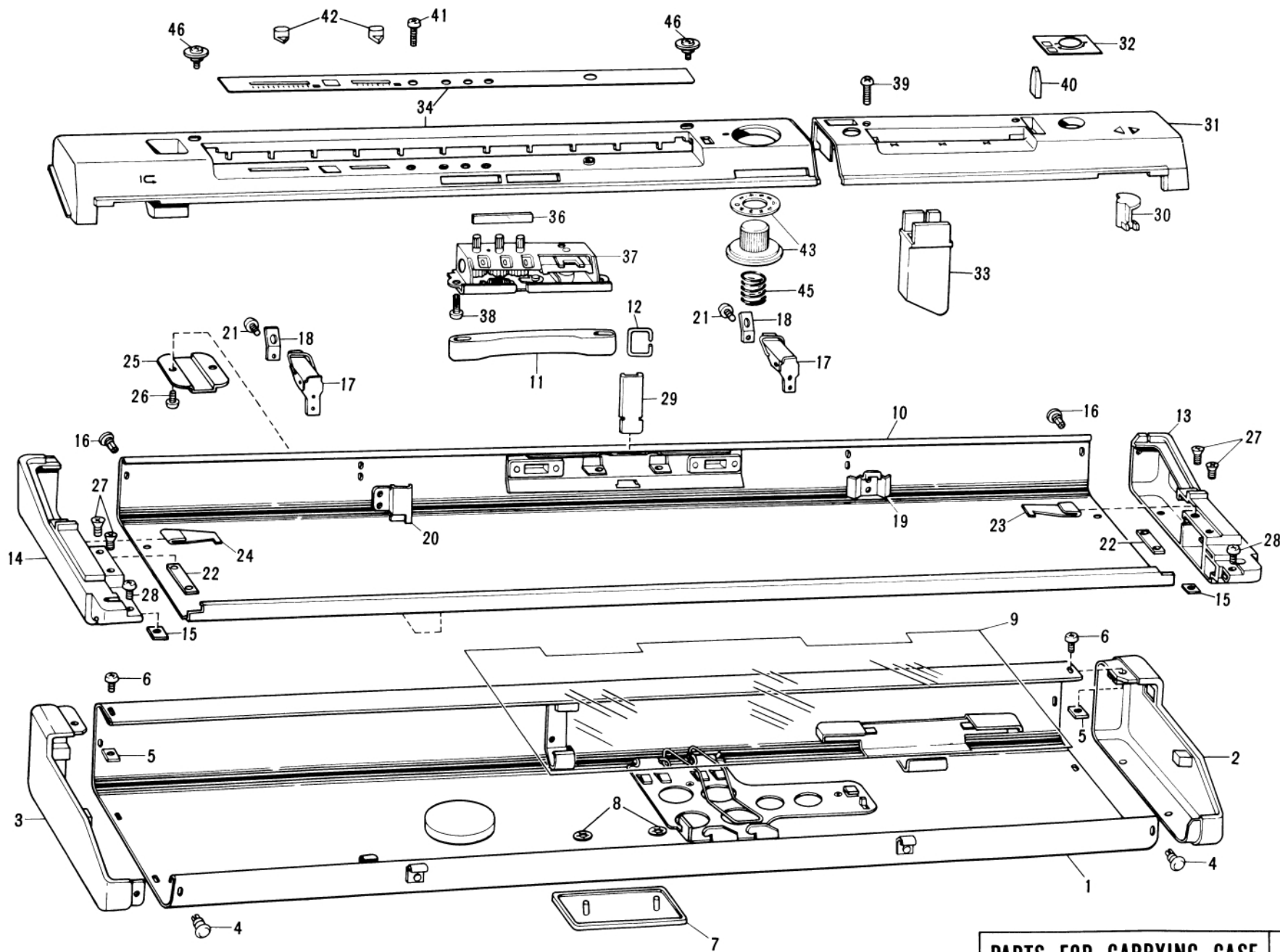


NEEDLE SELECTOR UNIT

Fig : C

# PARTS FOR NEEDLE SELECTOR UNIT

| Ref. No.  | Parts No. | Description                          | Revised | Q'ty | Ref. No. | Parts No. | Description                    | Revised | Q'ty |
|-----------|-----------|--------------------------------------|---------|------|----------|-----------|--------------------------------|---------|------|
| ○ C- 1-58 | 411043001 | Needle selector unit                 |         | 1    | 48       | 407205001 | Clutch cam B                   |         | 1    |
| 1         | 409662001 | Needle selector unit body            |         | 1    | 49       | 407206001 | Clutch cam A                   |         | 1    |
| 2         | 409679000 | Card reader adjusting plate          |         | 1    | 50       | 408082000 | Card feeding cam               |         | 1    |
| 3         | 409197001 | Screw with washer                    |         | 2    | ○ 51     | 409711001 | Push button                    |         | 1    |
| 4         | 409665001 | Ratchet assembly                     |         | 1    | 52       | 408083000 | Card reader release cam        |         | 1    |
| 5         | 407145001 | Ratchet operation plate spring       |         | 1    | 53       | 025350333 | Washer                         |         | 2    |
| 6         | 045100802 | Split pin                            |         | 1    | 54       | 048025346 | Snap ring                      |         | 2    |
| 7         | 408529001 | Card feeding lever Assembly          |         | 1    | 55       | 408084000 | Timing belt guide plate, right |         | 1    |
| 8         | 408534001 | Stud screw                           |         | 1    | 56       | 408309001 | Spring plate R                 |         | 1    |
| 9         | 407197000 | Card feeding adjuster plate          |         | 1    | 57       | 408308001 | Spring plate L                 |         | 1    |
| 10        | 408068001 | Card reader guide stopper            |         | 1    | 58       | 060660503 | + — screw 3.18 X 5             |         | 1    |
| 11        | 060660403 | + — screw 3.18 X 4                   |         | 1    | 59       | 409197001 | Screw with washer              |         | 7    |
| 12        | 407152001 | Card reader                          |         | 24   | 60       | 408181001 | Timing belt                    |         | 1    |
| 13        | 408315001 | Card reader spring                   |         | 1    | 61-64    | 410012002 | Pulley assembly                |         | 1    |
| 14        | 408213000 | Card reader spring presser plate     |         | 1    | 62       | 410016001 | Belt tension control spring    |         | 1    |
| 15        | 062669003 | + — screw 3.18 X 3.5                 |         | 3    | 63       | 410072001 | Screw with washer              |         | 2    |
| 16        | 408069001 | Card reader release plate assembly   |         | 1    | 64       | 410071000 | Pulley adjusting plate         |         | 1    |
| 17        | 048020346 | Snap ring                            |         | 3    | 65       | 407597001 | Brake spring                   |         | 1    |
| 18        | 407161001 | Spring for card reader release plate |         | 1    | 66       | 060660403 | + — screw 3.18 X 4             |         | 1    |
| ○ 19      | 410936002 | Card feeding knob assembly           |         | 1    |          |           |                                |         |      |
| 20        | 408535001 | Intermittent feeding lever           |         | 1    |          |           |                                |         |      |
| 21        | 408536001 | Intermittent feeding lever spring    |         | 1    |          |           |                                |         |      |
| 22        | 408537001 | Change lever                         |         | 1    |          |           |                                |         |      |
| 23        | 407193000 | Card feeding knob stopper cam        |         | 1    |          |           |                                |         |      |
| 24        | 407179001 | Card position guide pin              |         | 1    |          |           |                                |         |      |
| 25        | 407180001 | Spring                               |         | 1    |          |           |                                |         |      |
| 26        | 407464000 | Ratchet spring stopper ring          |         | 1    |          |           |                                |         |      |
| ○ 27-42   | 410938001 | Card feeding unit                    |         | 1    |          |           |                                |         |      |
| 27        | 407162001 | Card roller                          |         | 1    |          |           |                                |         |      |
| 28        | 407164001 | Feeding gear                         |         | 2    |          |           |                                |         |      |
| 29        | 409673001 | Card roller holder right assembly    |         | 1    |          |           |                                |         |      |
| 30        | 408075001 | Card roller holder, left             |         | 1    |          |           |                                |         |      |
| 31        | 407176000 | Ratchet wheel                        |         | 1    |          |           |                                |         |      |
| 32        | 407177000 | Card position guide gear             |         | 1    |          |           |                                |         |      |
| 33        | 407473001 | Pin                                  |         | 1    |          |           |                                |         |      |
| 34        | 408078002 | Rotary cam                           |         | 1    |          |           |                                |         |      |
| 35        | 407184001 | Rotary cam adjuster collar           |         | 1    |          |           |                                |         |      |
| 36        | 013680516 | Stopper screw                        |         | 2    |          |           |                                |         |      |
| 37        | 409658001 | Washer 8.1                           |         | 1    |          |           |                                |         |      |
| 38        | 409659001 | Bevel gear stopper plate             |         | 1    |          |           |                                |         |      |
| 39        | 407183001 | Pin                                  |         | 1    |          |           |                                |         |      |
| 40        | 408165001 | Rotary cam spring                    |         | 1    |          |           |                                |         |      |
| ○ 41      | 410939001 | Card guide                           |         | 1    |          |           |                                |         |      |
| 42        | 060660403 | + — screw 3.18 X 4                   |         | 2    |          |           |                                |         |      |
| 43        | 409191000 | Bevel gear                           |         | 1    |          |           |                                |         |      |
| 44        | 407188000 | Card reader holder                   |         | 1    |          |           |                                |         |      |
| 45        | 409197001 | Screw with washer                    |         | 2    |          |           |                                |         |      |
| 46        | 408173001 | Clutch wheel assembly                |         | 1    |          |           |                                |         |      |
| 47        | 410017001 | Clutch spring                        |         | 1    |          |           |                                |         |      |



PARTS FOR CARRYING CASE Fig : D

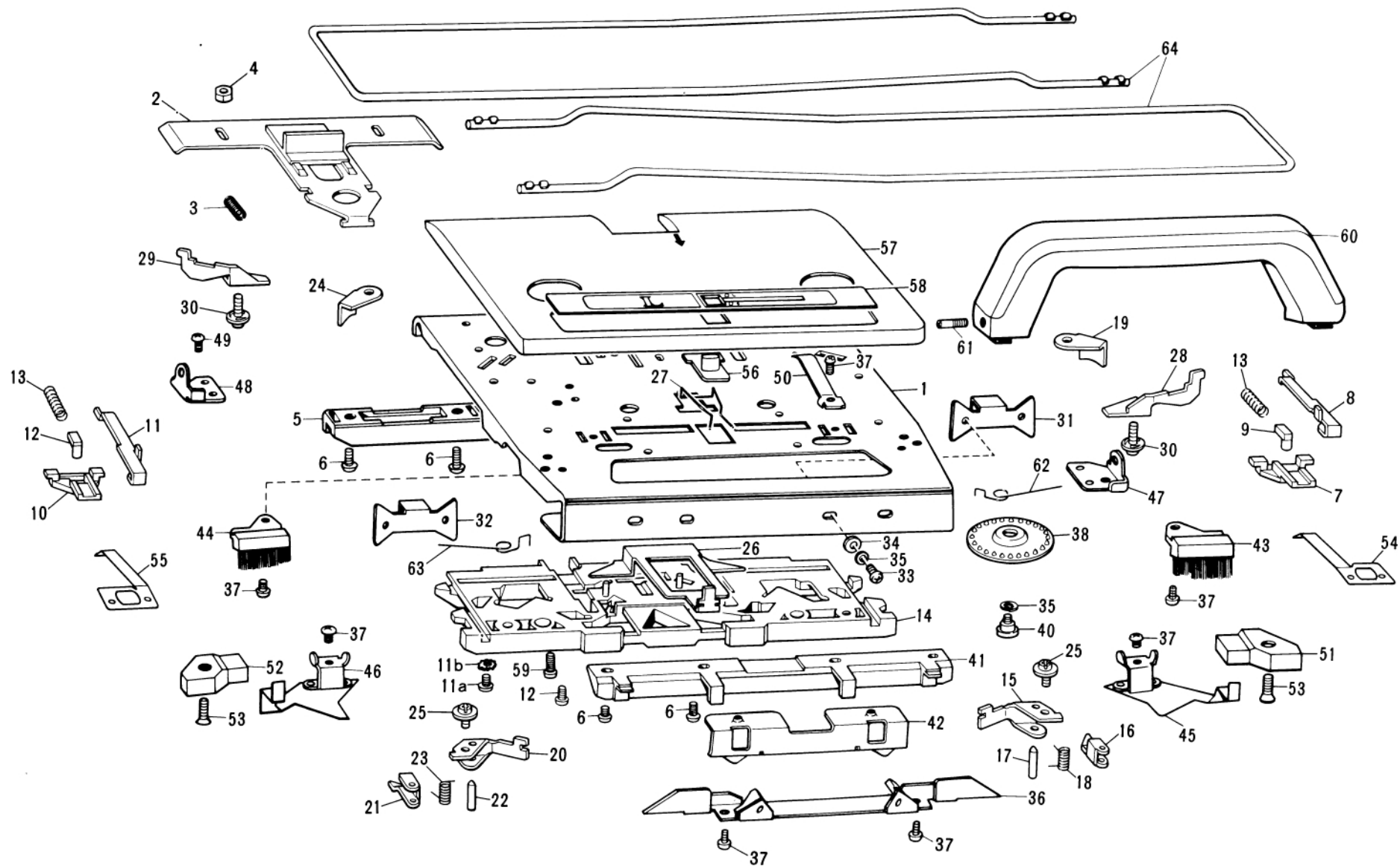
## PARTS FOR CARRYING CASE

| Ref. No.  | Parts No. | Description                           | Revised | Q'ty | Ref. No. | Parts No. | Description | Revised | Q'ty |
|-----------|-----------|---------------------------------------|---------|------|----------|-----------|-------------|---------|------|
| ○ D- 1-24 | 411054001 | Carrying case complete set KH-881 B   |         | 1    |          |           |             |         |      |
| ○ 1- 9    | 411055001 | Carrying case upper assembly KH-881 B |         | 1    |          |           |             |         |      |
| ○ 2       | 409692001 | Upper side plate right                |         | 1    |          |           |             |         |      |
| ○ 3       | 409693001 | Upper side plate left                 |         | 1    |          |           |             |         |      |
| 4         | 408194001 | Plastic rivet                         |         | 8    |          |           |             |         |      |
| 5         | 407252001 | Square nut, 3.18                      |         | 2    |          |           |             |         |      |
| 6         | 408306001 | Screw                                 |         | 2    |          |           |             |         |      |
| ○ 7       | 411056001 | Brother name plate KH-881             |         | 1    |          |           |             |         |      |
| 8         | 408784001 | Pushing nut                           |         | 2    |          |           |             |         |      |
| ○ 9       | 410944001 | Packing instruction sheet             |         | 1    |          |           |             |         |      |
| 10-24     | 410790001 | Carrying case lower assembly          |         | 1    |          |           |             |         |      |
| 10-12     | 410791001 | Carrying case lower body              |         | 1    |          |           |             |         |      |
| 13        | 409698001 | Lower side plate right                |         | 1    |          |           |             |         |      |
| ○ 14      | 409699001 | Lower side plate left                 |         | 1    |          |           |             |         |      |
| ○ 15      | 409700001 | Square nut 3.18                       |         | 2    |          |           |             |         |      |
| 16        | 408194001 | Plastic rivet                         |         | 6    |          |           |             |         |      |
| 17        | 404022001 | Carrying case lock assembly           |         | 2    |          |           |             |         |      |
| 18        | 404027001 | Carrying case lock spring             |         | 2    |          |           |             |         |      |
| ○ 19      | 410793000 | Fastening plate R                     |         | 1    |          |           |             |         |      |
| ○ 20      | 409701000 | Fastening plate L                     |         | 1    |          |           |             |         |      |
| 21        | 405658001 | Fastening screw                       |         | 4    |          |           |             |         |      |
| 22        | 407265000 | Needle bed fastening plate            |         | 2    |          |           |             |         |      |
| ○ 23      | 409640001 | Extension rail lock spring, right     |         | 1    |          |           |             |         |      |
| ○ 24      | 409639001 | Extension rail lock spring, left      |         | 1    |          |           |             |         |      |
| 25        | 407261001 | Table clamp setting plate             |         | 2    |          |           |             |         |      |
| 26        | 060660604 | + - screw 3.18 X 6                    |         | 4    |          |           |             |         |      |
| 27        | 407119001 | Screw                                 |         | 4    |          |           |             |         |      |
| 28        | 060660704 | + - screw 3.18 X 7                    |         | 2    |          |           |             |         |      |
| ○ 29      | 409705000 | Sheet guide setting plate             |         | 1    |          |           |             |         |      |
| ○ 30      | 409712001 | Direction indicator plate             |         | 1    |          |           |             |         |      |
| ○ 31      | 411038001 | Panel assembly                        |         | 1    |          |           |             |         |      |
| ○ 33      | 410949000 | Accessory stand                       |         | 1    |          |           |             |         |      |
| ○ 34      | 411041001 | Panel assembly for knit-leader KH-881 |         | 1    |          |           |             |         |      |
| ○ 36      | 409721001 | Glass for row counter                 |         | 1    |          |           |             |         |      |
| ○ 37      | 409722001 | Row counter                           |         | 1    |          |           |             |         |      |
| 38        | 037351015 | Tapping screw                         |         | 2    |          |           |             |         |      |
| 39        | 060661604 | + - screw 3.18 X 16                   |         | 2    |          |           |             |         |      |
| ○ 40      | 409716001 | Card lock lever knob                  |         | 1    |          |           |             |         |      |
| ○ 41      | 060661804 | + - screw 3.18 X 18                   |         | 1    |          |           |             |         |      |
| ○ 42      | 409723003 | Regulator knob                        |         | 2    |          |           |             |         |      |
| ○ 43      | 409726003 | Sheet feeding dial assembly           |         | 1    |          |           |             |         |      |
| ○ 45      | 409729001 | Sheet feeding dial spring             |         | 1    |          |           |             |         |      |
| 46        | 409709001 | + - screw 3.18                        |         | 2    |          |           |             |         |      |



## PARTS FOR ACCESSORIES

| Ref. No. | Parts No. | Description                     | Revised | Q'ty | Ref. No.   | Parts No.                   | Description | Revised | Q'ty |
|----------|-----------|---------------------------------|---------|------|------------|-----------------------------|-------------|---------|------|
| E- 1-28  | 410672001 | Yarn tension unit assembly      |         | 1    |            |                             |             |         |      |
| 19       | 404755001 | Take-up spring                  |         | 2    |            |                             |             |         |      |
| 28       | 408614001 | Sub take-up spring              |         | 1    |            |                             |             |         |      |
| 29-49    | 411044001 | Punch card set KH-860/KH-881    |         | 1    |            |                             |             |         |      |
| 50       | 409170001 | Plastic snap (4pcs. in one set) |         | 1    |            |                             |             |         |      |
| 51       | 405135004 | Special knitting machine oil    |         | 1    |            |                             |             |         |      |
| 52       | 403552002 | Hand brush                      |         | 1    |            |                             |             |         |      |
| 53       | 404883005 | Claw weight                     |         | 2    |            |                             |             |         |      |
| 54       | 409198001 | Table clamp                     |         | 2    |            |                             |             |         |      |
| 55       | 409756001 | Carriage lock                   |         | 1    |            |                             |             |         |      |
| 56       | 407482002 | 1/1 needle pusher               |         | 2    |            |                             |             |         |      |
| 57       | 402575003 | 1 X 3 transfer tool             |         | 1    |            |                             |             |         |      |
| 58       | 402631003 | 2 X 3 transfer tool             |         | 1    |            |                             |             |         |      |
| 59       | 402576003 | 1 X 2 transfer tool             |         | 1    |            |                             |             |         |      |
| 60       | 407458002 | Latch tool                      |         | 1    |            |                             |             |         |      |
| 61       | 402577001 | Crochet                         |         | 1    |            |                             |             |         |      |
| 62       | 407113001 | Plain needle                    |         | 3    |            |                             |             |         |      |
| 63       | 407483000 | Spare needle case               |         | 1    |            |                             |             |         |      |
| 64       | 402389001 | Cast-on thread                  |         | 1    |            |                             |             |         |      |
| 65       | 404787005 | Cast-on comb, long              |         | 1    |            |                             |             |         |      |
| 66       | 404884005 | Cast-on comb, short             |         | 1    |            |                             |             |         |      |
| 67       | 404823000 | Wax case                        |         | 1    |            |                             |             |         |      |
| 68       | 404811000 | Yarn wax                        |         | 1    |            |                             |             |         |      |
| 69       | 402714001 | Tapestry needle                 |         | 1    |            |                             |             |         |      |
| ○ 70     | 410985001 | Single motif cam                |         | 1    |            |                             |             |         |      |
| ○ 71     | 410975001 | Motif knitting cam R            |         | 1    |            |                             |             |         |      |
| ○ 72     | 410976001 | Motif knitting cam center       |         | 2    |            |                             |             |         |      |
| ○ 73     | 410977001 | Motif knitting cam L            |         | 1    |            |                             |             |         |      |
| ○ 74     | 410978001 | L-point cam for 4 needles       |         | 6    |            |                             |             |         |      |
| ○ 75     | 410979001 | L-point cam for 8 needles       |         | 6    |            |                             |             |         |      |
| ○ 76     | 410971001 | Plating yarn feeder assembly    |         | 1    |            |                             |             |         |      |
| ○ 77-78  | 409752001 | Accessories box                 |         | 1    |            |                             |             |         |      |
| ○ 79     | 410974001 | Sheet guide                     |         | 2    |            |                             |             |         |      |
| 80       | 406910001 | Special felt pen (black)        |         | 1    |            |                             |             |         |      |
| 81       | 405683001 | Binding wire                    |         | 1    |            |                             |             |         |      |
|          |           |                                 |         |      | (Optional) |                             |             |         |      |
|          |           |                                 |         |      | 486392001  | Special Felt pen set (3pcs) |             |         |      |

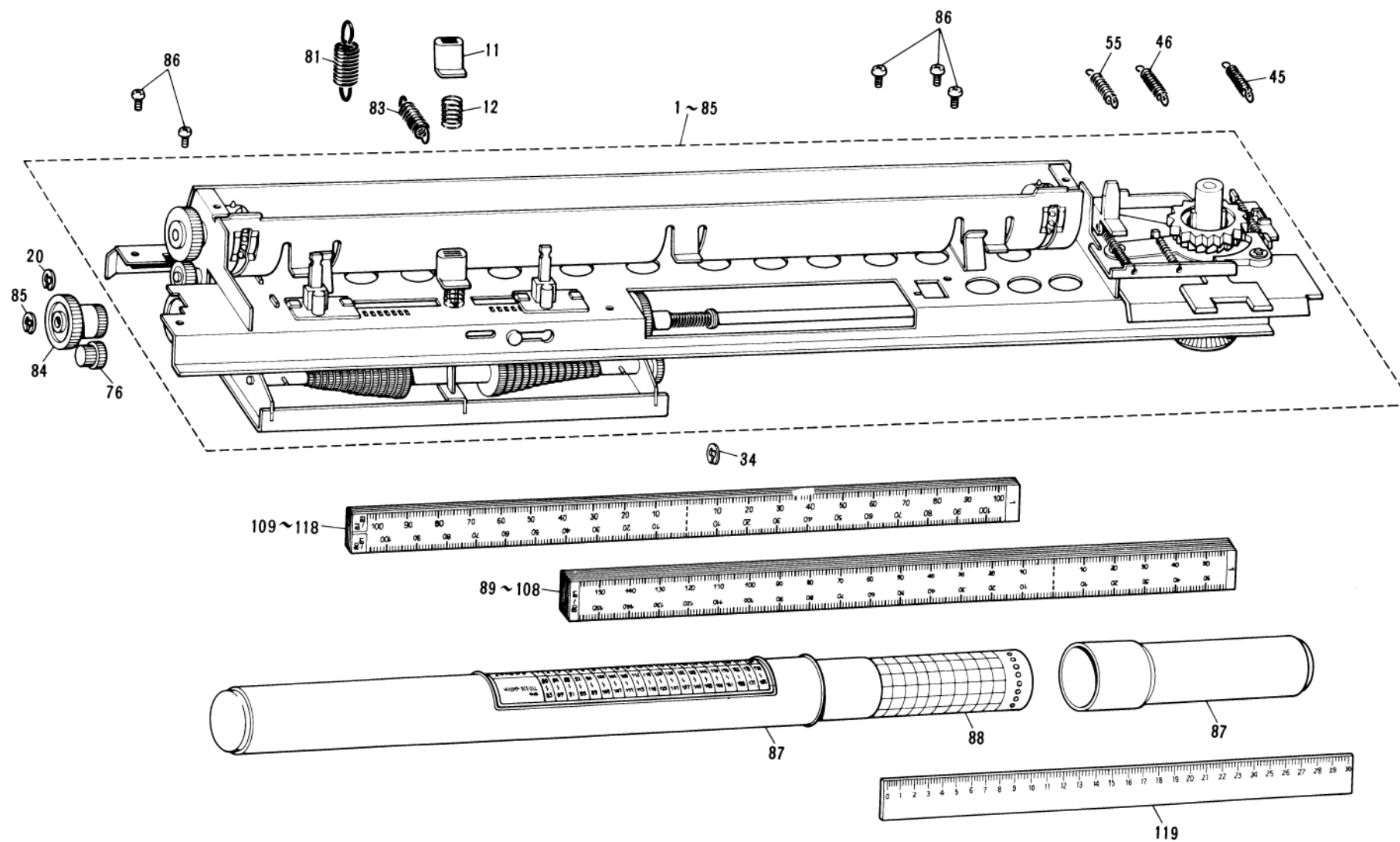


PARTS FOR L-CARRIAGE

Fig : F

## PARTS FOR L-CARRIAGE

| Ref. No.  | Parts No. | Description                             | Revised | Q'ty | Ref. No. | Parts No. | Description                          | Revised | Q'ty |
|-----------|-----------|-----------------------------------------|---------|------|----------|-----------|--------------------------------------|---------|------|
| ○ F- 1-63 | 411047001 | L carriage assembly KH-881              |         | 1    | 50       | 407522001 | Handle lock spring                   |         | 2    |
| ○ 1       | 410563001 | L carriage plate                        |         | 1    | 51       | 407454000 | Magnet, right                        |         | 1    |
| ○ 2       | 410954001 | Release button plate assembly           |         | 1    | 52       | 407578000 | Magnet, left                         |         | 1    |
| ○ 3       | 410565001 | Release button plate spring             |         | 1    | 53       | 004661003 | Screw                                |         | 2    |
| ○ 4       | 408166001 | Stud for release button plate           |         | 2    | ○ 54     | 410986001 | Right arresting plate for impact     |         | 1    |
| ○ 5       | 410566000 | Rear foot for L                         |         | 1    | ○ 55     | 410987001 | Left arresting plate for impact      |         | 1    |
| 6         | 060660703 | + — screw 3.18 × 7                      |         | 10   | ○ 56     | 409744002 | Lace selecting knob                  |         | 1    |
| ○ 7       | 410957001 | R end needle selection cam for L        |         | 1    | ○ 57-58  | 411048001 | L carriage cover assembly KH-881     |         | 1    |
| ○ 8       | 410958001 | R end needle selection plate for L      |         | 1    | 59       | 060660403 | + — screw 3.18 × 4                   |         | 2    |
| 9         | 410959001 | R end needle selection change cam for L |         | 1    | 60       | 409748001 | L carriage handle                    |         | 1    |
| 10        | 410960001 | L end needle selection cam for L        |         | 1    | 61       | 409751001 | Screw                                |         | 2    |
| 11        | 410961001 | L end needle selection plate for L      |         | 1    | 62       | 410966001 | R end needle selection change spring |         | 1    |
| 12        | 410962001 | L end needle selection change cam for L |         | 1    | 63       | 410967001 | L end needle selection change spring |         | 1    |
| ○ 13      | 410963001 | End needle selection cam spring for L   |         | 2    | ○ 64     | 410594001 | Extension rail                       |         | 1    |
| ○ 14      | 410573001 | Main cam                                |         | 1    |          |           |                                      |         |      |
| ○ 15      | 410578001 | Separation cam R for L carriage         |         | 1    |          |           |                                      |         |      |
| ○ 16      | 408132001 | Raising cam right for L carriage        |         | 1    |          |           |                                      |         |      |
| ○ 17      | 410579001 | Shaft for separation cam                |         | 1    |          |           |                                      |         |      |
| 18        | 408134001 | Raising cam spring                      |         | 1    |          |           |                                      |         |      |
| ○ 19      | 410580001 | Reinforcing plate BR for main cam       |         | 1    |          |           |                                      |         |      |
| ○ 20      | 410581001 | Separation cam L for L carriage         |         | 1    |          |           |                                      |         |      |
| 21        | 408137001 | Raising cam left for L carriage         |         | 1    |          |           |                                      |         |      |
| ○ 22      | 410579001 | Shaft for separation cam                |         | 1    |          |           |                                      |         |      |
| 23        | 408134001 | Raising cam spring                      |         | 1    |          |           |                                      |         |      |
| ○ 24      | 410582001 | Reinforcing plate BL for main cam       |         | 1    |          |           |                                      |         |      |
| 25        | 406397001 | Screw with washer 3.18 × 5              |         | 2    |          |           |                                      |         |      |
| 26        | 408582001 | Lace selecting cam                      |         | 1    |          |           |                                      |         |      |
| 27        | 408583001 | Change lever spring                     |         | 1    |          |           |                                      |         |      |
| ○ 28      | 410583001 | Right end needle separation cam for L   |         | 1    |          |           |                                      |         |      |
| ○ 29      | 410584001 | Left end needle separation cam for L    |         | 1    |          |           |                                      |         |      |
| ○ 30      | 410592001 | + — screw 3.18 × 12                     |         | 2    |          |           |                                      |         |      |
| ○ 31      | 410494001 | Needle transfer plate R                 |         | 1    |          |           |                                      |         |      |
| ○ 32      | 410495001 | Needle transfer plate L                 |         | 1    |          |           |                                      |         |      |
| 33        | 060660504 | + — screw 3.18 × 5                      |         | 4    |          |           |                                      |         |      |
| 34        | 403069001 | Washer                                  |         | 4    |          |           |                                      |         |      |
| 35        | 028030243 | Spring washer                           |         | 6    |          |           |                                      |         |      |
| 36        | 408573001 | Cam plate                               |         | 1    |          |           |                                      |         |      |
| 37        | 060660403 | + — screw 3.18 × 4                      |         | 8    |          |           |                                      |         |      |
| ○ 38      | 411003001 | Rubber wheel for L                      |         | 2    |          |           |                                      |         |      |
| 40        | 405029001 | Stud screw                              |         | 2    |          |           |                                      |         |      |
| 41        | 407490000 | Front foot                              |         | 1    |          |           |                                      |         |      |
| 42        | 408579001 | Front foot holder                       |         | 1    |          |           |                                      |         |      |
| 43        | 408580002 | Small brush, right                      |         | 1    |          |           |                                      |         |      |
| 44        | 408581002 | Small brush, left                       |         | 1    |          |           |                                      |         |      |
| 45        | 408561001 | Spring plate, right                     |         | 1    |          |           |                                      |         |      |
| 46        | 408562001 | Spring plate, left                      |         | 1    |          |           |                                      |         |      |
| 47        | 409740001 | Handle setting base, right              |         | 1    |          |           |                                      |         |      |
| 48        | 409739001 | Handle setting base, left               |         | 1    |          |           |                                      |         |      |
| 49        | 060670503 | + — screw 3.57 × 5                      |         | 2    |          |           |                                      |         |      |



PARTS FOR KNIT LEADER

Fig: G

## PARTS FOR KNIT LEADER

| Ref. No.  | Parts No. | Description               | Revised | Q'ty | Ref. No.                    | Parts No. | Description | Revised | Q'ty |
|-----------|-----------|---------------------------|---------|------|-----------------------------|-----------|-------------|---------|------|
| ○ G- 1-85 | 409760002 | Knit-leader assembly      |         | 1    | (Optional)                  |           |             |         |      |
| ○ 11      | 409724003 | Clutch knob               |         | 1    | 487071001 Sheet set (small) |           |             |         |      |
| ○ 12      | 409725001 | Clutch lever spring       |         | 1    | (5 pcs in one set)          |           |             |         |      |
| 20        | 048030346 | Snap ring                 |         | 1    |                             |           |             |         |      |
| 34        | 048040346 | Snap ring                 |         | 1    |                             |           |             |         |      |
| ○ 45      | 409811001 | Ratchet spring            |         | 1    |                             |           |             |         |      |
| ○ 46      | 409812001 | Ratchet arm spring        |         | 1    |                             |           |             |         |      |
| ○ 55      | 409819001 | Sheet button lever spring |         | 1    |                             |           |             |         |      |
| 76        | 406120000 | Z:16 & Z:20 gear          |         | 1    |                             |           |             |         |      |
| 81        | 406129001 | Upper gear arm spring     |         | 1    |                             |           |             |         |      |
| 83        | 409839001 | Gear arm spring           |         | 1    |                             |           |             |         |      |
| 84        | 409835000 | Z:24.40 gear              |         | 1    |                             |           |             |         |      |
| 85        | 048030346 | Snap ring                 |         | 1    |                             |           |             |         |      |
| 86        | 060660403 | + — screw 3.18 × 4        |         | 5    |                             |           |             |         |      |
| ○ 87-119  | 411050001 | Scale & Sheet set         |         | 1    |                             |           |             |         |      |
| ○ 87      | 411051001 | Sheet case (small)        |         | 1    |                             |           |             |         |      |
| ○ 89-118  | 409850001 | Scale No. 1-20 assembly   |         | 1    |                             |           |             |         |      |
| ○ 89      | 409851001 | Scale No. 1               |         | 1    |                             |           |             |         |      |
| ○ 90      | 409852001 | Scale No. 2               |         | 1    |                             |           |             |         |      |
| ○ 91      | 409853001 | Scale No. 3               |         | 1    |                             |           |             |         |      |
| ○ 92      | 409854001 | Scale No. 4               |         | 1    |                             |           |             |         |      |
| ○ 93      | 409855001 | Scale No. 5               |         | 1    |                             |           |             |         |      |
| ○ 94      | 409856001 | Scale No. 6               |         | 1    |                             |           |             |         |      |
| ○ 95      | 409857001 | Scale No. 7               |         | 1    |                             |           |             |         |      |
| ○ 96      | 409858001 | Scale No. 8               |         | 1    |                             |           |             |         |      |
| ○ 97      | 409859001 | Scale No. 9               |         | 1    |                             |           |             |         |      |
| ○ 98      | 409860001 | Scale No. 10              |         | 1    |                             |           |             |         |      |
| ○ 99      | 409861001 | Scale No. 11              |         | 1    |                             |           |             |         |      |
| ○ 100     | 409862001 | Scale No. 12              |         | 1    |                             |           |             |         |      |
| ○ 101     | 409863001 | Scale No. 13              |         | 1    |                             |           |             |         |      |
| ○ 102     | 409864001 | Scale No. 14              |         | 1    |                             |           |             |         |      |
| ○ 103     | 409865001 | Scale No. 15              |         | 1    |                             |           |             |         |      |
| ○ 104     | 409866001 | Scale No. 16              |         | 1    |                             |           |             |         |      |
| ○ 105     | 409867001 | Scale No. 17              |         | 1    |                             |           |             |         |      |
| ○ 106     | 409868001 | Scale No. 18              |         | 1    |                             |           |             |         |      |
| ○ 107     | 409869001 | Scale No. 19              |         | 1    |                             |           |             |         |      |
| ○ 108     | 409870001 | Scale No. 20              |         | 1    |                             |           |             |         |      |
| ○ 109     | 409871001 | Scale No. 1-2             |         | 1    |                             |           |             |         |      |
| ○ 110     | 409872001 | Scale No. 3-4             |         | 1    |                             |           |             |         |      |
| ○ 111     | 409873001 | Scale No. 5-6             |         | 1    |                             |           |             |         |      |
| ○ 112     | 409874001 | Scale No. 7-8             |         | 1    |                             |           |             |         |      |
| ○ 113     | 409875001 | Scale No. 9-10            |         | 1    |                             |           |             |         |      |
| ○ 114     | 409876001 | Scale No. 11-12           |         | 1    |                             |           |             |         |      |
| ○ 115     | 409877001 | Scale No. 13-14           |         | 1    |                             |           |             |         |      |
| ○ 116     | 409878001 | Scale No. 15-16           |         | 1    |                             |           |             |         |      |
| ○ 117     | 409879001 | Scale No. 17-18           |         | 1    |                             |           |             |         |      |
| ○ 118     | 409880001 | Scale No. 19-20           |         | 1    |                             |           |             |         |      |
| 119       | 405879001 | Ruler                     |         | 1    |                             |           |             |         |      |